

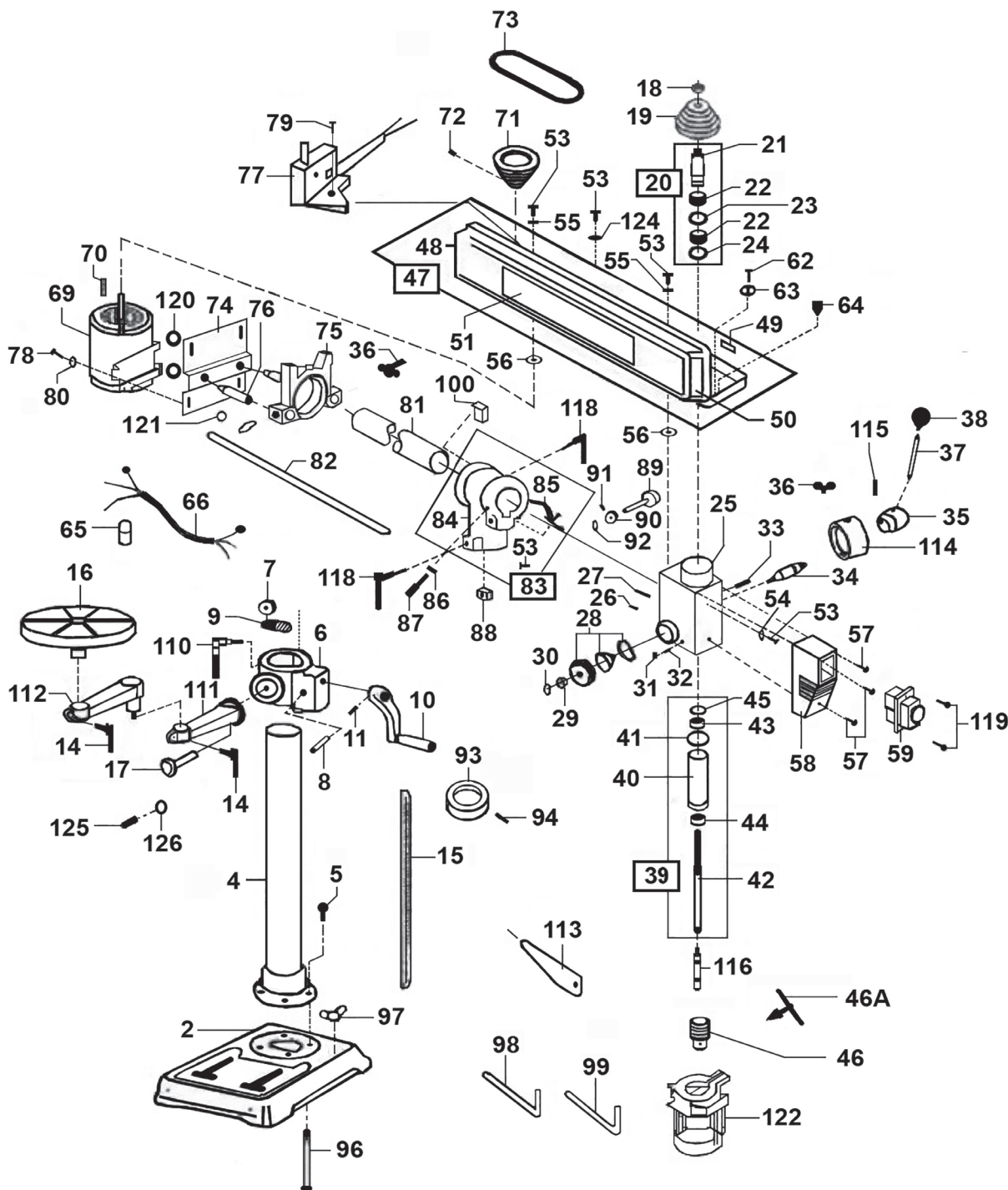


THE TOOL COMPANY

PARTS INFORMATION

Floor Standing Radial Pillar Drill 5-Speed 550W/230V

Model No. GDM1630FR



Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. See www.sealey.co.uk for the latest information.

Important: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.



Jack Sealey (EU) Ltd t/a Sealey Group Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland
Jack Sealey Ltd t/a Sealey Group Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK
Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk



THE TOOL COMPANY

PARTS INFORMATION

Floor Standing Radial Pillar Drill 5-Speed 550W/230V

Model No. GDM1630FR

Item	Part No.	Description
2	GDM1630FR/02	Base / Base
4	GDM1630FR/04	Column Ø70 x 1330mm (w/Flange Ø150mm)
5	GDM1630FR/05	Bolt M10 x 35mm
6	GDM1630FR/06	Table Bracket
7	GDM1630FR/07	Gear Table Lift
8	GDM1630FR/08	Gear Shaft
9	GDM1630FR/09	Worm Pinion
10	GDM790BR/10	Lift Handle
11	GDM790BR/11	Set Screw
14	GDM790BR/14	Lock Handle
15	GDM1630FR/15	Vertical Rack
16	GDM1630FR/16	Table
17	GDM1630FR/17	Bolt M16 x 40mm
18	GDM790BR/18	Pulley Set Nut
19	GDM790BR/19	Spindle Pulley
20	GDM790BR/20	Drive Sleeve Assembly
21	GDM790BR/21	Drive Sleeve
22	B/6203ZZ	Bearing 6203ZZ
23	GDM790BR/23	Collar
24	SM355B.40	External Circlip 15.6mm ID.
25	GDM790BR/25	Housing
26	GSM825.S	Grub Screw M8 x 25mm
27	GSM810.S	Grub Screw M8 x 10mm
28	GDM790BR/28	Cap and Retain Spring
29	SN12.S	Steel Nut M12 Zinc
30	GDM92B/47	Half Nut, M12 x 1.5mm Fine Pitch
31	GDM790BR/31	Hex Nut
32	GSM824.S	Grub Screw M8 x 24mm
33	GDM790BR/33	Stop Pin
34	GDM790BR/34	Feed Shaft Assembly
35	GDM790BR/35	Depth Gauge Assembly
36	GDM790BR/36	Butterfly Set Screws
37	GDM790BR/37	Handle Bar
38	GDM790BR/38	Knob, Handle Bar, Spherical, Plastic, Ø27mm, M8 Threaded (F)
39	GDM1630FR/39	Quill Assembly
40	GDM790BR/40	Quill

Item	Part No.	Description
41	GDM790BR/41	Rubber Washer M40
42	GDM790BR/42	Spindle Shaft
43	B/6201-2RS	Bearing 6201-2RS
44	B/6204-2RS	Bearing 6204-2RS
45	1050CXLE.08	External Circlip 13.5mm ID.
46	GDM92B/20	Chuck B16 3-16mm
46A	GDM92B/44	Chuck Key, T-Shape, 8mm
47	GDM1630FR/47	Pulley Cover Assembly
48	GDM790BR/48	Pulley Cover
49	GDM790BR/49	Rubber Bumpers
50	GDM790BR/50	Label
51	GDM790BR/51	Belt Speed Label
53	MSP510.S	Machine Screw Pan Head Phillips M5 x 10mm
54	GDM790BR/54	Star Washer
55	GDM790BR/55	Flat Washer
56	GDM790BR/56	Rubber Washer
57	GDM790BR/57	Pan Head Screws
58	GDM160FX/045	Housing for Switch
59	GDM92B/50	Switch (Front Mount w/ Emergency Stop)
62	GDM790BR/62	Screw
63	GDM790BR/63	Clamp
64	GDM790BR/64	Bush
65	GDM790BR/65	Wire Grip
66	GDM790BR/66	Switch Cord
69	GDM790BR/69	Motor (External 230v 50hz)
70	GDM790BR/70	Key, Square Drive
71	GDM790BR/71	Motor Pulley
72	GSM610.S	Grub Screw M6 x 10mm
73	V/M57	V-Belt (Ø1450mm ID) M57
74	GDM790BR/74	Motor Bracket
75	GDM790BR/75	Cover Mount
76	GDM790BR/76	Push Tee
77	GDM790BR/77	Micro Switch
78	GDM790BR/78	Hex Head Bolt
79	GDM790BR/79	Hex Head Screw
80	GDM790BR/80	Flat Washer



Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. See www.sealey.co.uk for the latest information.

Important: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.



Jack Sealey (EU) Ltd t/a Sealey Group Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland
Jack Sealey Ltd t/a Sealey Group Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK
 Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk



THE TOOL COMPANY

PARTS INFORMATION

Floor Standing Radial Pillar Drill 5-Speed 550W/230V

Model No. GDM1630FR

Item	Part No.	Description
81	GDM790BR/81	Horizontal Tube
82	GDM790BR/82	Horizontal Rack
83	GDM1630FR/83	Column Head Assembly
84	GDM1630FR/84	Head, Column, Square Slot (170 x 150mm) Ø60mm Ø70mm
85	GDM790BR/85	Angle Gauge
86	GDM790BR/86	Nut
87	GDM790BR/87	Vertical Lock
88	GDM790BR/88	Lock Shoe with Recess
89	GDM790BR/89	Knob, Horizontal, Ø60mm x 117mm, 10 x 65mm (M)
90	GDM790BR/90	Horizontal Feed Gear
91	GDM790BR/91	Socket Set Screw
92	ER1700PD.37	External Circlip 9.2mm ID.
93	GDM790BR/93	Rack Ring
94	GDM790BR/94	Headless Set Screw
96	GDM790BR/96	Bolt M8 x 126mm
97	SN8.SW	Wing Nut M8 Zinc
98	GDM790BR/98	Hex Handle
99	GDM790BR/99	Hex Handle
100	GDM790BR/100	Lock Shoe
110	GDM1630FR/110	Lock Handle
111	GDM1630FR/111	Table Arm, (190 x 90 x Ø45mm) (Bore Ø: 16mm & 11mm)

Item	Part No.	Description
112	GDM1630FR/112	Outer Table Arm
113	GDM790BR/113	Wedge
114	GDM790BR.114	Depth Ring
115	GDM790BR.115	Roll Pin
116	GDM790BR.116	Arbor
118	GDM790BR.118	Locking Handle
119	GDM790BR.119	Screw
120	GDM790BR.120	Nut
121	GDM790BR.121	Nut
122	DPG99	Drill Press Guard Ø60mm - Please See Catalogue
124	GDM790BR.124	Ring
125	GDM790BR.125	Threaded Pin M6 x 30mm
126	SN6.S	Steel Nut M6 Zinc
--	GDM1630FR/01	Base Assembly (Not Shown)
--	GDM790BR/03	Tipping Warning Label (Not Shown)
--	GDM790BR/52	Pulley Cover Knob (Not Shown)
--	GDM790BR/67	Table (Not Shown)
--	GDM790BR/68	Bracket (Not Shown)
--	GDM790BR.123	Power Cord (Not Shown)



Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. See www.sealey.co.uk for the latest information.

Important: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.



Jack Sealey (EU) Ltd t/a Sealey Group Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland
Jack Sealey Ltd t/a Sealey Group Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK
 Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk